SAFETY DATA SHEETS

This SDS packet was issued with item: 077262793

The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).

077262256 077262678 077262686 077262694 077262702 077262710 077262728 077262736 077262744 077262751 077262769 077262777 077262785 077262801 077262819 077262827



SAFETY DATA SHEET

(Revision: 1/22/2015)

- Identification

 Product Type:
 - Product Type: Phosphate Casting Investment

Trade Names:	•	U		
AccuVest		Cera-Fina	Ceramigold	FastFire 15
Formula 1		Hi-Temp	PC 15	PowerCast
Polyvest		Ti21	V.H.T. Industrial	X-20

• Company: Whip Mix Corporation 361 Farmington Ave. Louisville, Kentucky, USA 40209 Emergency Telephone Number: (502)-637-1451 Fax Number: (502) 634-4512

TransportationCHEMTREC 1(800) 424-9300 (U.S. and Canada)Emergencies:International Calls: 1-703-527-3887 (Collect calls accepted)

2. Hazard Identification. OSHA Hazcom 2014 Classification:

Health Hazards	Physical Hazards	
Specific Target Organ Toxicity – Repeat	Not Hazardous	
Exposure Category 1A		
Carcinogen Category 1A		

Labeling:



Hazard Statements: May cause cancer if inhaled. Causes damage to lung through prolonged or repeated exposure by inhalation.

Precautionary Statements: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves and eye protection. IF exposed or concerned: Get medical attention. Get medical attention if you feel unwell. Store locked up.

Dispose of contents and container in accordance with local and national regulations.

Composition/Information on Ingre	edients.	
<u>Substance</u>	CAS No.	<u>%</u>
Silica, Crystalline, Quartz	14808-60-7	0-75
Silica, Crystalline, Cristobalite	14464-46-1	0-30
Zirconium Silicate	14940-68-2	0-95

Phosphates	Mixture	1-40	
Aluminum Oxide	1344-28-1	0-5	
Graphite	7782-42-5	0-5	

4. First-Aid Measures.

Inhalation: Remove exposed person to fresh air. If irritation or other symptoms persist, get medical attention. **Eyes:** Flush with large quantities of water, holding the eyelids apart. If irritation persists consult a physician.

Skin: No first aid is generally required. Wash skin with soap and water.

Ingestion: May cause gastrointestinal discomfort and intestinal blockage. If swallowed, drink 1 or 2 glasses of water to dilute. Never give anything by mouth to an unconscious or convulsing person. Get immediate medical attention.

Most important symptoms/effects, acute and delayed: May cause eye irritation. Inhalation of dust may cause mucous membrane and respiratory irritation. When mixed with water, this material hardens and becomes very hot – may cause burns.

Indication of Any Immediate Medical Attention and Special Treatment Needed: Immediate medical attention is required for ingestions.

5. Fire-Fighting Measures.

Suitable (and unsuitable) Extinguishing Media: Use media appropriate for surrounding fire. Water may cause product to solidify.

Specific Hazards Arising From the Chemical: The product does not burn but may decompose producing phosphorus oxides.

Special Protective Equipment and Precautions for Fire-fighters: Firefighters should wear full emergency equipment and approved positive pressure self-contained breathing apparatus. Cool fire exposed containers with water.

6. Accidental Release Measures.

Personal Precautions, Protective Equipment and Emergency Procedures: Wear appropriate protective clothing as described in Section 8.

Environmental Hazards: Report releases as required by local and national authorities.

Methods and Materials for Containment and Cleaning up: Collect using dustless method (HEPA vacuum or wet method) and place in appropriate container for use. Do not use compressed air.

7. Handling and Storage.

Precautions for Safe Handling: Avoid contact with eyes. Do not breathe dust. Wear protective clothing and equipment as described in Section 8. Use with adequate ventilation and proper dust collection methods to keep exposure level below occupational exposure limits. Wash thoroughly with soap and water after handling. Keep containers closed when not in use.

Conditions for Safe Storage, including Any Incompatibilities: Store in a cool, dry, well-ventilated area away from incompatible materials. Protect from physical damage

8. Exposure Controls/Personal Protection. Occupational Exposure Limits:

Silica, Crystalline, Quartz	10 mg/m^3	TWA OSHA PEL (respirable fraction)
	% Silica + 2	
	30 mg/m^3	TWA OSHA PEL (total dust)
	% Silica + 2	
	0.025 mg/m ³ TV	VA TLV (respirable fraction)
Silica, Crystalline, Cristobalite	10 mg/m^{3}	TWA OSHA PEL (respirable fraction)
-	2 (% Silica + 2)	
	30 mg/m^3	TWA OSHA PEL (total dust)
	2 (% Silica + 2)	
	$0.025 \text{ mg/m}^3 \text{ TV}$	VA TLV (respirable fraction)
Zirconium Silicate	5 mg/m ³ TWA C	OSHA PEL
	5 mg/m ³ TWA, 7	10 STEL ACGIH TLV
Phosphates		
Aluminum Oxide		
	15 mg/m ³ TWA	OSHA PEL (total dust)
Graphite	.	· · · · ·
Phosphates	0.025 mg/m ³ TV 5 mg/m ³ TWA C 5 mg/m ³ TWA C 5 mg/m ³ TWA C 15 mg/m ³ TWA 5 mg/m ³ TWA C 15 mg/m ³ TWA 15 mg/m ³ TWA	OSHA PEL 10 STEL ACGIH TLV OSHA PEL (respirable fraction) OSHA PEL (total dust) OSHA PEL (respirable fraction) OSHA PEL (total dust)

Appropriate engineering controls: Use with adequate local exhaust ventilation to maintain exposures below the

occupational exposure limits.

Respiratory protection: If the exposure limits are exceeded a NIOSH approved particulate respirator appropriate for the form and concentration of the contaminants should be used. Selection and use of respiratory equipment must be in accordance with OSHA 1910.134 or other applicable regulations and good industrial hygiene practice. **Skin protection:** For prolonged use or in dusty conditions, wear rubber gloves. **Eye protection:** Chemical safety goggles if needed to avoid eye contact. **Other:** Impervious clothing as needed to avoid contamination of personal clothing.

9. Physical and Chemical Properties.

Appearance: Powder, with variety of colors Odor: Odorless.

Odor threshold: Not applicable Melting point/freezing point: Not applicable Flash point: Not applicable Flammability (solid, gas): Not applicable Flammable limits: LEL: Not applicable Vapor pressure: Not applicable Relative density: Not applicable Partition coefficient: n-octanol/water: Not available Decomposition temperature: Not available pH: Not applicableBoiling point: Not applicableEvaporation rate: Not applicable

UEL: Not applicable Vapor density (air = 1): Not applicable Solubility In Water: Not applicable Auto-ignition temperature: Not applicable Viscosity: Not applicable

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10. Stability and Reactivity.

Reactivity: None known.

Chemical stability: Stable

Possibility of hazardous reactions: None known.

Conditions to avoid: None known.

Incompatible materials: Incompatible with hydrofluoric acid.

Hazardous decomposition products: Crystalline silica will dissolve in hydrofluoric acid and produce silicone tetrafluoride.

11. Toxicological Information.

Eyes: Dust may cause mechanical irritation and possible injury.

Skin: Dust may cause irritation.

Ingestion: No adverse effects expected for normal, incidental ingestion. Large amounts may cause gastrointestinal blockage and discomfort.

Inhalation: Inhalation of dust may cause irritation to the nose, throat and upper respiratory tract with coughing and shortness of breath.

Chronic Health Effects: Excessive inhalation of respirable crystalline silica dust may cause may cause a progressive, disabling and sometimes fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness and reduced pulmonary function.

Carcinogenicity: Crystalline silica quartz is listed as "Carcinogenic to Humans" (Group 1) by IARC and "Known to be a Human Carcinogen" by NTP. None of the other components of this product are listed as carcinogens by OSHA, IARC or NTP.

Acute Toxicity Data:

Silica, Crystalline, Quartz: Oral rat LD50 >22,500 mg/kg Silica, Crystalline, Cristobalite: No toxicity data available Zirconium Silicate: No toxicity data available Aluminum Oxide: Oral rat LD50 15900 mg/kg, Inhalation rat LC50 7.6 mg/L/1 hr Graphite: Oral rat LD50 >2000 mg/kg, Inhalation rat LC50 >2000 mg/m3 (no deaths occurred) Phosphates: No toxicity data available

12. Ecological Data.

Ecotoxicity:

Silica, Crystalline, Quartz: 72 hr LC50 Carp - >10,000 mg/L Silica, Crystalline, Cristobalite: No data available Zirconium Silicate: No data available Aluminum Oxide: 96 hr LC50 Pimephales promelas 35 mg/L Graphite: 96 hr EC50 Danio rerio >100 mg/L, 48 hr EC50 daphnia magna >100 mg/L, 72 hr EC50 Pseudokirchnerella subcapitata >100 mg/L Phosphates: No data available **Persistence and degradability:** Biodegradation is not applicable to inorganic substances. **Bioaccumulative potential:** No data available **Mobility in soil:** No data available **Other adverse effects:** Not required.

13. Disposal Considerations.

Dispose in accordance with all national and local regulations.

14. Transport Information.

US DOT: Not Regulated

Canada TDG: Not Regulated

IMDG: Not Regulated

IATA/ICAO: Not Regulated

Special precautions: Not applicable Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable – product is transported only in packaged form

15. Regulatory Information.

Safety, health, and environmental regulations specific for the product in question

US Regulations

SARA Section 313 (40 CFR 372): This product contains the following toxic chemical(s) subject to reporting requirements of SARA 313: None

SARA Section 311/312 (40 CFR 370) Hazard Categories: Chronic Health

Comprehensive Environmental Response and Liability Act of 1980 (CERCLA): This product is not subject to CERCLA reporting requirements. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

Toxic Substances Control Act (TSCA): All of the components of this product are listed on the TSCA inventory

California: This product contains the following substances known to the state of California to cause cancer and/or reproductive toxicity:

Silica, Crystalline, Quartz	14808-60-7	0-80%	Cancer
Titanium Dioxide	13463-67-7	<0.1%	Cancer
Uranium (as radionuclides)	7440-61-1	<300 ppm	Cancer
Thorium as radionuclides)	7440-29-1	<160 ppm	Cancer

International Regulations

Canadian Workplace Hazardous Materials Information System (WHMIS): Class D Division 2A (Very Toxic material causing other toxic effects)

Canadian Environmental Protection Act: Not determined

This SDS has been prepared according to the criteria of the Controlled Products Regulation (CPR) and the SDS contains all of the information required by the CPR.

16. Other Information.

• HMIS Rating: Health 1* Flammability 0 Reactivity 0 Other 0 Hazard: 4-Severe: 3-Serious: 2-Moderate: 1-Slight: 0-Minimum

Prepared By: Dinese A. Deids	Translated By:
Date: 1/22/15	Date:



SAFETY DATA SHEET

(Revision: 01/10/2015)

JAL	ETT DATA SHEET		(Revision: 01/10/2015)
1.	Identification		
	 Product Type: Trade Names: 	Phosphate Investment Casting Liquid Ceramigold Lilac Liquid PowerPlus Liquid Special Liquid Concentrate Max Formula 1 Liquid Polyvest Liquid	FastFire Liquid Old Style Special Liquid Special Liquid Concentrate Special Liquid Concentrate Plus Ti21 Liquid
	Company:	Whip Mix Corporation 361 Farmington Ave. Louisville, Kentucky, USA 40209 Emergency Telephone Number: (50 Fax Number: (502) 634-4512	
		EMTREC 1(800) 424-9300 (U.S. and Cana enational Calls: 1- 703-527-3887 (Collect c	
2.	Hazard Identificatior OSHA Hazcom 20 Labeling: None re	014 Classification: Not hazardous	
3	-	ation on Ingredients.	
-	<u>Substance</u>	<u>CAS No.</u>	<u>%</u>
A	Amorphous Silica	7631-86-9	20-60%
Eye	s: Flush with large quar		er symptoms persist, get medical attention. t. If irritation persists consult a physician. rater.
Inge	•		ng by mouth to an unconscious or convulsing person.
muc Indi	ous membrane and upp cation of Any Immedia	er respiratory tract irritation. Ingestion n	se mild eye irritation. Inhalation of mists may cause hay cause gastrointestinal irritation and nausea. Atment Needed: No immediate medical attention is
requ	iired.		
Spe Spe	cific Hazards Arising F cial Protective Equipm	Extinguishing Media: Use media appr From the Chemical: The product is not ent and Precautions for Fire-fighters	
6.	Accidental Release sonal Precautions, Pro		

Methods and Materials for Containment and Cleaning up: Collect with an inert material and place in appropriate container for disposal or reuse.

7. Handling and Storage.

Precautions for Safe Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Wear protective clothing as described in Section 8. Wash with soap and water after handling. Keep containers closed when not in use.

Conditions for Safe Storage, including Any Incompatibilities: Store in a cool, dry, well-ventilated area away from incompatible materials. Protect from physical damage.

8. Exposure Controls/Personal Protection. Occupational Exposure Limits:

Amorphous Silica	80 mg/m3 %SiO2
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Appropriate engineering controls: Use adequate general or local exhaust ventilation to minimize exposures levels.

Respiratory protection: If the exposure limits are exceeded a NIOSH approved particulate respirator appropriate for the form and concentration of the contaminants should be used. Selection and use of respiratory equipment must be in accordance with OSHA 1910.134 or other applicable regulations and good industrial hygiene practice. **Skin protection:** For prolonged use, wear rubber gloves.

Eye protection: Chemical safety goggles if needed to avoid eye contact.

Other: Impervious clothing as needed to avoid contamination of personal clothing.

9. Physical and Chemical Properties.

Appearance: Translucent or colored liquid **Odor:** Odorless.

Odor threshold: Not available	pH: 8.
Melting point/freezing point: 32°F / 0°C	Boiling
Flash point: None	Evapo
Flammability (solid, gas): Not applicable	
Flammable limits: LEL: Not applicable	UEL: N
Vapor pressure: Same as water	Vapor
Relative density: 1.24-1.25 @ 77°F	Solubi
Partition coefficient: n-octanol/water: Not applicable	Auto-i
Decomposition temperature: Not available	Viscos

becomposition temperature. No

pH: 8.4-8.8 Boiling point: 212°F / 100°C Evaporation rate: Same as water

UEL: Not applicable Vapor density (air = 1): Same as water Solubility In Water: Dispersible Auto-ignition temperature: Not available Viscosity: Max 6.0 cps @ 77°F

10. Stability and Reactivity.

Reactivity: None known. Chemical stability: Stable Possibility of hazardous reactions: None known. Conditions to avoid: None known. Incompatible materials: Avoid oxidizing agents. Hazardous decomposition products: Thermal decomposition may generate sulfur

11. Toxicological Information.

Eyes: May cause mild irritation with redness and tearing.
Skin: Prolonged skin contact may cause irritation with redness and drying of the skin.
Ingestion: Swallowing may cause gastrointestinal irritation and nausea.
Inhalation: Inhalation of mists may cause irritation to the nose, throat and upper respiratory tract.
Chronic Health Effects: None known.
Carcinogenicity: None of the components of this product are listed as carcinogens by OSHA, IARC or NTP.

Acute Toxicity Data:

Amorphous Silica: Oral rat LD50 >5000 mg/kg, Inhalation rat LC0 >0.39 mg/L/4 hr, LD50, Dermal rabbit LD50 >2000 mg/kg

12. Ecological Data. Ecotoxicity:

Amorphous Silica: 96 hr LC50 Danio rerio >10,000 mg/L, 24 hr EC50 daphnia magna >1000 mg/L, 72 hr EC50 Desmodesmus subspicatus >10000 mg/L **Persistence and degradability:** Biodegradation is not applicable to inorganic substances such as amorphous silica. **Bioaccumulative potential:** The product is not expected to bioaccumulate. **Mobility in soil:** No data available **Other adverse effects:** Not required.

13. Disposal Considerations.

Dispose in accordance with all national and local regulations.

14. Transport Information.
US DOT: Not Regulated
Canada TDG: Not Regulated
IMDG: Not Regulated
IATA/ICAO: Not Regulated
Special precautions: Not applicable
Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable – product is

transported only in packaged form.

15. Regulatory Information.

Safety, health, and environmental regulations specific for the product in question

US Regulations

SARA Section 313 (40 CFR 372): This product contains the following toxic chemical(s) subject to reporting requirements of SARA 313: None

SARA Section 311/312 (40 CFR 370) Hazard Categories: Not hazardous

Comprehensive Environmental Response and Liability Act of 1980 (CERCLA): This product is not subject to CERCLA reporting requirements. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

Toxic Substances Control Act (TSCA): All of the components of this product are listed on the TSCA inventory

California: This product contains the following substances known to the state of California to cause cancer and/or reproductive toxicity: None

International Regulations

Canadian Workplace Hazardous Materials Information System (WHMIS): Not a controlled product.

Canadian Environmental Protection Act: None at this time.

This SDS has been prepared according to the criteria of the Controlled Products Regulation (CPR) and the SDS contains all of the information required by the CPR.

16. Other Information.

 HMIS Rating: Health 1 Flammability 0 Reactivity 2 Other 0 Hazard: 4-Severe; 3-Serious; 2-Moderate; 1-Slight; 0-Minimum

Prepared By: Deneve A. Deids	Translated By:
Date: 1/10/2015	Date:



	ETY DATA SHEET				(Revision: 01/25/2017
1.	Identification				
	• Product Type: Phosphate	Casting Inve	estment		
	Trade Names:	0			
	AccuVest 0	Cera-Fina	Ceramigold	FastFire 15	
	Formula 1	li-Temp	PC 15	PowerCast	
		Fi21	V.H.T. Industrial	X-20	
	Resinvest				
	• Company: Whip Mix Corp				
	361 Farmingto Louisville, Ker		40200		
			umber: (502)-637-145	1	
	Fax Number: (1	
	•				
	Transportation CHEMTREC 1(80 Emergencies: International Call		(U.S. and Canada)	(antad)	
2.	Hazard Identification.	s. 1- /03-32/		epieu)	
b	OSHA Hazcom 2012 Classific	cation:			
	Health Hazards		Physical Haz		
	Specific Target Organ Toxicity	y – Repeat	Not Hazardou	6	
	Exposure Category 1				
	Carcinogen Category 1A				
	Labeling:				
	Danger!				
	\sim				
	Hazard Statements:				
	Hazard Statements: May cause cancer if inhaled.				
		h prolonged	l or repeated exposure	e by inhalation.	
	May cause cancer if inhaled. Causes damage to lung throug	h prolonged	l or repeated exposure	e by inhalation.	
	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements:		l or repeated exposure	e by inhalation.	
	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo	re use.		·	
	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo Do not handle until all safety pro	re use.		·	
	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo Do not handle until all safety pro Do not breathe dust.	re use. ecautions ha		·	
	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo Do not handle until all safety pro Do not breathe dust. Wash thoroughly after handling	re use. ecautions ha	ave been read and un	·	
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	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo Do not handle until all safety pro Do not breathe dust. Wash thoroughly after handling Do not eat, drink or smoke whe Wear protective gloves and eye IF exposed or concerned: Get r Get medical attention if you fee Store locked up. Dispose of contents and contain	re use. ecautions ha n using this protection. nedical atter l unwell. ner in accore	ave been read and un product. ntion.	derstood.	
	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo Do not handle until all safety pro Do not breathe dust. Wash thoroughly after handling Do not eat, drink or smoke whe Wear protective gloves and eye IF exposed or concerned: Get r Get medical attention if you fee Store locked up. Dispose of contents and contain	re use. ecautions ha n using this protection. nedical atter l unwell. ner in accord	ave been read and un product. ntion. dance with local and r	derstood. ational regulations.	
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	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo Do not handle until all safety pro Do not breathe dust. Wash thoroughly after handling Do not eat, drink or smoke whe Wear protective gloves and eye IF exposed or concerned: Get r Get medical attention if you fee Store locked up. Dispose of contents and contain	re use. ecautions ha n using this protection. nedical atter l unwell. ner in accord	ave been read and un product. ntion. dance with local and r	derstood. ational regulations.	
.	May cause cancer if inhaled. Causes damage to lung throug Precautionary Statements: Obtain special instructions befo Do not handle until all safety pro Do not breathe dust. Wash thoroughly after handling Do not eat, drink or smoke whe Wear protective gloves and eye IF exposed or concerned: Get r Get medical attention if you fee Store locked up. Dispose of contents and contain Composition/Information on Ing Substance	re use. ecautions ha n using this protection. nedical atter l unwell. ner in accord redients.	ave been read and un product. ntion. dance with local and r <u>-</u> 0-7	derstood. ational regulations.	

Phosphates	Mixture	1-40	
Aluminum Oxide	1344-28-1	0-5	
Graphite	7782-42-5	0-5	
Glass Fibers	65977-17-3	0-2	

4. First-Aid Measures.

Inhalation: Remove exposed person to fresh air. If irritation or other symptoms persist, get medical attention. **Eyes:** Flush with large quantities of water, holding the eyelids apart. If irritation persists consult a physician.

Skin: No first aid is generally required. Wash skin with soap and water.

Ingestion: May cause gastrointestinal discomfort and intestinal blockage. If swallowed, drink 1 or 2 glasses of water to dilute. Never give anything by mouth to an unconscious or convulsing person. Get immediate medical attention.

Most important symptoms/effects, acute and delayed: May cause eye irritation. Inhalation of dust may cause mucous membrane and respiratory irritation. When mixed with water, this material hardens and becomes very hot – may cause burns.

Indication of Any Immediate Medical Attention and Special Treatment Needed: Immediate medical attention is required for ingestions.

5. Fire-Fighting Measures.

Suitable (and unsuitable) Extinguishing Media: Use media appropriate for surrounding fire. Water may cause product to solidify.

Specific Hazards Arising From the Chemical: The product does not burn but may decompose producing phosphorus oxides.

Special Protective Equipment and Precautions for Fire-fighters: Firefighters should wear full emergency equipment and approved positive pressure self-contained breathing apparatus. Cool fire exposed containers with water.

6. Accidental Release Measures.

Personal Precautions, Protective Equipment and Emergency Procedures: Wear appropriate protective clothing as described in Section 8.

Environmental Hazards: Report releases as required by local and national authorities.

Methods and Materials for Containment and Cleaning up: Collect using dustless method (HEPA vacuum or wet method) and place in appropriate container for use. Do not use compressed air.

7. Handling and Storage.

Precautions for Safe Handling: Avoid contact with eyes. Do not breathe dust. Wear protective clothing and equipment as described in Section 8. Use with adequate ventilation and proper dust collection methods to keep exposure level below occupational exposure limits. Wash thoroughly with soap and water after handling. Keep containers closed when not in use.

Conditions for Safe Storage, including Any Incompatibilities: Store in a cool, dry, well-ventilated area away from incompatible materials. Protect from physical damage

8. Exposure Controls/Personal Protection.

Occupational Exposure Limits:

Silica, Crystalline, Quartz	0.05 mg/m ³ TWA OSHA PEL 0.025 mg/m ³ TWA TLV (respirable fraction)
Silica, Crystalline, Cristobalite	0.025 mg/m ³ TWA OSHA PEL 0.025 mg/m ³ TWA TLV (respirable fraction)
Zirconium Silicate	5 mg/m ³ TWA OSHA PEL
	5 mg/m ³ TWA, 10 STEL ACGIH TLV
Phosphates	5 mg/m ³ TWA OSHA PEL (respirable fraction)
	15 mg/m ³ TWA OSHA PEL (total dust)
Aluminum Oxide	5 mg/m ³ TWA OSHA PEL (respirable fraction)
	15 mg/m ³ TWA OSHA PEL (total dust)
Graphite	15 mppcf TWA OSHA PEL
-	2 mg/m3 TWA ACGIH TLV (respirable)
Glass Fibers	1 f/cc TWA ACGIH TLV (as synthetic vitreous fibers)

Appropriate engineering controls: Use with adequate local exhaust ventilation to maintain exposures below the occupational exposure limits.

Respiratory protection: If the exposure limits are exceeded a NIOSH approved particulate respirator appropriate for the form and concentration of the contaminants should be used. Selection and use of respiratory equipment must be in

accordance with OSHA 1910.134 or other applicable regulations and good industrial hygiene practice.
Skin protection: For prolonged use or in dusty conditions, wear rubber gloves.
Eye protection: Chemical safety goggles if needed to avoid eye contact.
Other: Impervious clothing as needed to avoid contamination of personal clothing.

9. Physical and Chemical Properties. Appearance: Powder, with variety of colors Odor: Odorless.

Odor threshold: Not applicable Melting point/freezing point: Not applicable Flash point: Not applicable Flammability (solid, gas): Not applicable Flammable limits: LEL: Not applicable Vapor pressure: Not applicable Relative density: Not applicable Partition coefficient: n-octanol/water: Not available Decomposition temperature: Not available pH: Not applicableBoiling point: Not applicableEvaporation rate: Not applicable

UEL: Not applicable Vapor density (air = 1): Not applicable Solubility In Water: Not applicable Auto-ignition temperature: Not applicable Viscosity: Not applicable

10. Stability and Reactivity.

Reactivity: None known. **Chemical stability:** Stable

Possibility of hazardous reactions: None known.

Conditions to avoid: None known.

Incompatible materials: Incompatible with hydrofluoric acid.

Hazardous decomposition products: Crystalline silica will dissolve in hydrofluoric acid and produce silicone tetrafluoride.

11. Toxicological Information.

Eyes: Dust may cause mechanical irritation and possible injury.

Skin: Dust may cause irritation.

Ingestion: No adverse effects expected for normal, incidental ingestion. Large amounts may cause gastrointestinal blockage and discomfort.

Inhalation: Inhalation of dust may cause irritation to the nose, throat and upper respiratory tract with coughing and shortness of breath.

Chronic Health Effects: Excessive inhalation of respirable crystalline silica dust may cause may cause a progressive, disabling and sometimes fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness and reduced pulmonary function.

Carcinogenicity: Crystalline silica quartz is listed as "Carcinogenic to Humans" (Group 1) by IARC and "Known to be a Human Carcinogen" by NTP. None of the other components of this product are listed as carcinogens by OSHA, IARC or NTP.

Acute Toxicity Data:

Silica, Crystalline, Quartz: Oral rat LD50 >22,500 mg/kg Silica, Crystalline, Cristobalite: No toxicity data available Zirconium Silicate: No toxicity data available Aluminum Oxide: Oral rat LD50 15900 mg/kg, Inhalation rat LC50 7.6 mg/L/1 hr Graphite: Oral rat LD50 >2000 mg/kg, Inhalation rat LC50 >2000 mg/m3 (no deaths occurred) Phosphates: No toxicity data available Glass Fibers: Oral rat LD50 >2000 mg/kg

12. Ecological Data. Ecotoxicity:

Silica, Crystalline, Quartz: 72 hr LC50 Carp - >10,000 mg/L Silica, Crystalline, Cristobalite: No data available Zirconium Silicate: No data available Aluminum Oxide: 96 hr LC50 Pimephales promelas 35 mg/L Graphite: 96 hr EC50 Danio rerio >100 mg/L, 48 hr EC50 daphnia magna >100 mg/L, 72 hr EC50 Pseudokirchnerella subcapitata >100 mg/L Phosphates: No data available Glass Fibers: No data available Persistence and degradability: Biodegradation is not applicable to inorganic substances. Bioaccumulative potential: No data available Mobility in soil: No data available Other adverse effects: Not required.

13. Disposal Considerations.

Dispose in accordance with all national and local regulations.

14. Transport Information.

US DOT: Not Regulated

Canada TDG: Not Regulated

IMDG: Not Regulated

IATA/ICAO: Not Regulated

Special precautions: Not applicable Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable – product is transported only in packaged form

15. Regulatory Information.

Safety, health, and environmental regulations specific for the product in question

US Regulations

SARA Section 313 (40 CFR 372): This product contains the following toxic chemical(s) subject to reporting requirements of SARA 313: None

SARA Section 311/312 (40 CFR 370) Hazard Categories: Chronic Health

Comprehensive Environmental Response and Liability Act of 1980 (CERCLA): This product is not subject to CERCLA reporting requirements. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

Toxic Substances Control Act (TSCA): All of the components of this product are listed on the TSCA inventory

California: This product contains the following substances known to the state of California to cause cancer and/or reproductive toxicity:

Silica, Crystalline, Quartz	14808-60-7	0-80%	Cancer
Titanium Dioxide	13463-67-7	<0.1%	Cancer
Uranium (as radionuclides)	7440-61-1	<300 ppm	Cancer
Thorium as radionuclides)	7440-29-1	<160 ppm	Cancer

International Regulations

Canadian Environmental Protection Act: Not determined

16. Other Information.

• HMIS Rating: Health 1*	Flammability 0	Reactivity 0	Other 0
Hazard: 4-Severe: 3-	Serious: 2-Mode	erate: 1-Sliaht	t: 0-Minimum

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Date: 01/25/2017	Date: