SAFETY DATA SHEETS

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N/A

U. S. DEPARTMENT OF LABOR OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION

MATERIAL SAFETY DATA SHEET

EFFECTIVE 09-01-11

SECTION I

TAK SYSTEMS 14 KENDRICK ROAD WAREHAM, MA 02571 TRANSPORTATION EMERGENCY: (508) 295-9630 **MEDICAL EMERGENCY: (508) 295-9630**

TRADE NAME AND SYNONYMS: Earth Stone (ES)/ Earth Stone Activator Liquid (EAL) FORMULA:

SECTION II – HAZARDOUS INGREDIENTS			
COMPONENT	%	TLV (UNITS)	
Gypsum	>75%	10	

SECTION III – PHYSICAL DATA

BOILING POINT: (EAL) 212° F MELTING POINT: (ES) 1450° C – Decompose SPECIFIC GRAVITY: (EAL) 1/(ES) 2.3-2.6 SOLUBILITY IN WATER: (EAL) Complete/ (ES) 0.15% % VOLATILE BY VOLUME: N/A

VAPOR PRESSURE (mmHg): N/A VAPOR DENSITY (AIR=1): N/A **EVAPORATION RATE: N/A**

APPEARANCE & ODOR: (EAL) Clear/(ES) Off White Powder

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Non-Combustible

FLAMMABLE LIMITS: N/A

EXTINGUISHING MEDIA: Use extinguishing media appropriate to surrounding fire.

SPECIAL FIRE-FIGHTING PROCEDURES: Use self-contained breathing apparatus when fighting fires in enclosed areas. Do not direct a solid stream of water or foam into burning molten material; this may spread.

UNUSUAL FIRE & EXPLOSION HAZARDS: None

SECTION V – HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE: 10 Total, Respirable 3

EFFECT OF OVEREXPOSURE: Inhalation of excessive dust over a prolonged period can result in lung damage.

EMERGENCY AND FIRST AID PROCEDURES: No known acute toxic effects.

SECTION VI – REACTIVITY DATA

STABILITY: Stable

HAZARDOUS POLYMERIZATION: Will not occur.

CONDITION TO AVOID: Inhalation of dust.

INCOMPATIBILITY (MATERIALS TO AVOID): (ES) will solidify on contact with water.

SECTION VII – SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Sweep up material into a waste container for disposal. If already mixed with water, scrape up and place in container. Avoid dusting condition, minimize airborne dust. Wear appropriate protective equipment.

DISPOSAL PROCEDURE: Bury in a landfill where permitted under appropriate Federal, State, and Local regulations.

SECTION VIII – SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (SPECIFY TYPE): Dust respirator if dusty condition exists.

VENTILATION: General ventilation is expected to be satisfactory. Use local exhaust ventilation if necessary to control dust.

EYE & SKIN PROTECTION: Rubber or plastic gloves, and safety glasses, as good hygiene practice.

OTHER PROTECTIVE EQUIPMENT: N/A

SECTION IX – STORAGE AND HANDLING PRECAUTIONS

PRECAUTION TO BE TAKEN IN HANDLING AND STORING: During handling wear the appropriate respiratory, eye and skin protection if warranted per environmental conditions. Keep dry. Dew point conditions or other conditions causing presence of liquid will harden this material during storage.

OTHER PRECAUTION: None

SECTION X – REGULATORY INFORMATION

STATUS ON SUBSTANCE LISTS: The concentrations shown are maximum or ceiling levels (weight %) to be used for calculations for regulation. Trade Secrets are indicated by TS.

FEDERAL EPA

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center of release of quantities of Hazardous Substances equal to or greater than the reportable quantities (RQs) in 40 CFR 302.4.

Component present in this product at a level which could require reporting under statute are: None

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires emergency planning based on Threshold Planning Quantities (TPQs) and release reporting based on Reportable Quantities (RQs) in 40 CFR 355 (used for SARA 302, 304, 311 and 312)

Components present in this product at a level which could require reporting under statute are: None

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires submission of annual reports of release of toxic chemicals that appear in 40 CFR 372 (for SARA 313). This information must be included in all MSDSs that are copied and distributed for this material.

Components present in this product at a level which could require reporting under statue are: None

STATE RIGHT-TO-KNOW

California: Substances known to the state of California is cause cancer, birth defect or other reproductive harm: None known

Massachusetts: Right-to-know, Substance List (MSL) Hazardous Substances and Extraordinarily Hazardous Substances on the MSL must be identified when present in products.

Components present in this product at a level which could require reporting under the statute: None known

PENNSYLVANIA: Right-to-know, Hazardous substance List Hazardous substances and Special Hazardous Substances on the list must identify when present in products.

Components present in this product at a level which could require reporting under the statute: None known

New Jersey: Substances on the New Jersey workplace hazardous substance list present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): None known

THE INFORMATION CONTAINED HEREIN IS BELIEVED TO BE RELIABLE, BUT NO REPRESENTATIONS, GUARANTEES OR WARRANTIES OF ANY KIND ARE MADE AS TO ITS ACCURACY, SUITABILITY FOR PARTICULAR APPLICATIONS OR THE RESULTS TO BE OBTAINED THERE FROM. THE INFORMATION IS BASED ON LABORATORY WORK WITH SMALL SCALE EQUIPMENT AND DOES NOT NECESSARILY INDICATE END PRODUCT PERFORMANCE. BECAUSE OF THE VARIATIONS IN METHODS, CONDITIONS AND EQUIPMENT USED COMMERCIALLY IN PROCESSING THESE MATERIALS, NO WARRANTIES OR GUARANTEES ARE MADE AS TO THE SUITABILITY OF THE PRODUCTS FOR THE APPLICATIONS DISCLOSED. FULL-SCALE TESTING AND END PRODUCT PERFORMANCE ARE THE RESPONSIBILITY OF THE USER. TAK SYSTEMS SHALL NO T BE LIABLE FOR AND THE CUSTOMER ASSUMES ALL RISK AND LIABILITY OF ANY USE OR HANDLING OF ANY MATERIAL BEYOND TAK SYSTEMS' DIRECT CONTROL. THE SELLER MAKES NO WARRANTIES, EXPRESS OR IMPLIED INCLUDING, BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. NOTHING CONTAINED HEREIN IS TO BE CONSIDERED AS PERMISSION, RECOMMENDATION, NOR AS IN INDUCEMENT TO PRACTICE ANY PATENTED INVENTION WITHOUT PERMISSION OF THE PATENT OWNER.

TAK Systems

SAFETY DATA SHEET

1. Identification

Product Identifier:	Earth Stone
Recommended Use:	Base
Recommended Restriction:	Use in accordance with manufacturer's recommendations
Manufacturer/ Supplier:	TAK Systems
Address:	PO Box 939
	East Wareham MA 02538
Telephone:	508-295-9630
Website:	www.taksystems.com

2. Hazard(s) Identification

ot classified
ot classified
one
one
one
bserve good industrial hygiene practices.
et medical attention/advice if you feel unwell.
tore as indicated in section 7.
ispose of in accordance with local, state and federal regulations.
one known

3. Composition/Information on Ingredients:

Mixtures: Chemical Name	CAS Number	%
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1)	26499-65-0	> 95
Composition Comments:	All concentrations	are in percent by weight unless ingredient is a gas
4. First Aid Measure		
Inhalation:	difficulties in breat	espiratory systems, and may cause coughing and hing. Move injured person into fresh air and keep observation. Get medical attention if systems
Skin Contact:		Rinse area with plenty of water. Get Medical on develops or persists.
Eye Contact:	•	ot rub eyes. Flush thoroughly with water. If et medical assistance.
Ingestion:		ns and if ingested may result in stomach and . Drinking gelatin solutions or large volumes of etting.
Most important		
Symptoms/effects, and Special Treatment Needed:	Provide general sur	pportive measures and treat symptomatically.
General Information:		al personnel are aware of the material(s) Involved.
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5. Fire-Fighting Measures

Suitable Extinguishing Media:	Use fire-extinguishing media appropriate for surrounding materials.	
Unsuitable Extinguishing Media:	Not applicable.	
Specific Hazards Arising from		
The Chemical:	Not a fire hazard.	
Special Protective Equipment		
And Precautions for Firefighters:	Selection of respiratory protection for firefighting: follow the general	
	fire precautions indicated in the workplace. Self-contained breathing	
	apparatus and full protective clothing must be worn in case of fire.	
Fire fighting Equipment (Instruction: Use standard firefighting presedures and consider the basards of		

Fire-fighting Equipment/Instruction: Use standard firefighting procedures and consider the hazards of

other involved materials.

Specific Methods:

Cool material exposed to heat with water and move it if no risk is involved.

6. Accidental Release Measures

Personal Precautions,	
Protective Equipment and	
Emergency Procedures:	See Section 8 of the SDS for Personal Protective Equipment
Methods and materials for	
Containment and Cleaning up:	Vacuum up the spilled material, Vacuums used for this purpose should be equipped with HEPA Filters. Containers must be labeled. Collect in approved containers and seal securely. For waste disposal, see Section 13 of the SDS.
Environmental Precautions:	Avoid discharge to drains, sewers, and other water systems.
7. Handling and Storage	
Precautions for Safe Handling:	Minimize dust production when mixing, or opening and closing container. Avoid inhalation of dust. Wear appropriate personal protective equipment. Wash hands after handling. Observe good industrial hygiene practices and use appropriate lifting techniques.
Conditions for Safe Storage,	
Including any Incompatibilities:	Store in a cool, dry, well-ventilated place. Store away from compatible materials. Avoid contact with acids, water, and moisture.

8. Exposures Controls/Personal Protection

Occupational Exposure Limits: US. OSHA Table Z-1 Limits for Air Contaminants

Components Earth Stone (Calcium Sulfate Hemihydrate	Type PEL	Value 5 mg/m3	Form Respirable fraction
CAS 10034-76-1) (CAS26499-65-0)		15mg/m3	Total Dust
US. ACGIH Threshold Limit	Values		
Components Type	1	Value	Form
Earth Stone (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS26499-65-0)	TWA	10 mg/m3	Inhalable fraction

US. NIOSH: Pocket Guide to Chemical Hazards				
Components	Туре	Value		Form
Earth Stone (Calcium Sulfate Hemih CAS 10034-76-1)	TWA ydrate	5 mg/m	3	Respirable
(CAS26499-65-0)		10 mg/m3	Total	
Biological Limits Va	lues:	No biological expos	ure limits not	ed for the ingredients.
Appropriate Engine	ering Controls:			the operations causing dust I exposure limits and minimize the
Individual Protectio	n Measures, Su	ch as Personal Pre	otective Eq	uipment:
Eye/Face Pro Skin Protect		Wear approved safe	ety goggles.	
Hand Prot	ection:			ninimize skin contact. For prolonged able protective gloves.
Other:		Normal work clothin recommended.	ng (long sleev	ed shirts and long Pants) is
Respiratory Protect	ion:	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure. Consult with respirator manufacturer to determine respirator selection, use, and limitations. Use positive pressure, air-supplied respirator for uncontrolled releases or when air purifying respirator may be exceeded. Follow respirator protection program requirements (OSHA 1910.134 and ANSI Z88.2) for all respirator use.		
Thermal Hazards:		None		
General Hygiene				
Consideration:		after handling the n smoking. Routinely	naterial and b wash work cl	giene measures, such as washing efore eating, drinking, and/or othing and protective equipment serve any medical surveillance

US. NIOSH: Pocket Guide to Chemical Hazards

9. Physical and Chemical Properties

Appearance

Physical State: Form: Color: Solid Powder White to off-white

Odor:	Low to no odor.
Odor Threshold:	
	Not applicable
pH:	6 - 8
Melting Point/Freezing Point:	Not applicable
Initial Boiling Point and	
Boiling Range:	Not applicable
Flash Point:	Not applicable
Evaporation Rate:	Not applicable
Flammability (solid, gas):	Not applicable
Upper/Lower Flammability or Explo	osive Limits
۶) Flammability limit - lower	6): Not applicable
Flammability limit - upper (9	%): Not applicable
Explosive Limit – lower (%):	Not applicable
Explosive Limit –upper (%):	Not applicable
Vapor Pressure:	Not applicable
Vapor Density:	Not applicable
Relative Density:	2.96 (H2O=1)
Solubility(ies)	
Solubility (water):	0.15 – 0.4 g/100 g (H2O)
Partition Coefficient	
(n-octanol/water):	Not applicable
Auto-Ignition Temperature:	N ot applicable
Decomposition Temperature:	2642° F (1450° C)
Viscosity: Not applicable	
Other Information	
Bulk Density:	55 – 70 lb/ft ³
Particle Size:	Varies
VOX (weight %):	0%
	070

10. Stability and Reactivity

Reactivity:	Not available
Chemical Stability:	Material is stable under normal conditions.
Possibility of Hazardous	
Reactions:	Hazardous polymerization does not occur.
Conditions to Avoid:	When mixed with water this product can become very hot. Encasing or making molds of any body part can cause serious burns that may require surgical removal of affected tissue and even amputation of encased body part.
Incompatible Materials:	Acids. Exposure to water and acids must be supervised because the reactions are vigorous and produce large amounts of heat.

Hazardous Decomposition Products: Calcium oxides. Sulfur Oxides.

11. Toxicological Information

Information on Likely Routes of Exposure

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Ingestion:	Ingestion may cause irritation and stomach discomfort.
Inhalation:	Airborne dust may irate throat and upper respiratory systems causing coughing.
Skin Contact:	Under normal conditions of intended use, this product does not pose a skin hazard.
Eye Contact:	Direct contact with airborne particulates may cause temporary irritation.
Symptoms Related to the	
Physical, Chemical and	
Toxicological Characteristics:	Dust may irritate eyes and mucous membranes of the nose, throat and
	upper respiratory system causing sneezing and/or coughing.
Information on toxicological Effects	S
Acute Toxicity:	Not expected to be a hazard under normal conditions of intended use.
Serious Eye Damage/Eye	
Irritation:	Direct contact with eyes may cause temporary irritation.
Respiratory or Skin Sensitization	
Respiratory Sensitization:	Not expected to cause respiratory sensitization based on non-skin sensitization history.
Skin Sensitization:	Not a skin sensitizer. Earth Stone has displayed little sensitization potential.
Germ Cell Mutagenicity:	No evidence of mutaginicy found in Ames bacterial Tests.
Carcinogenicity:	This material is not classified as a carcinogen by IARC, ACGIH NTP, or OSHA.
Reproductive Toxicity:	Not expected to be a reproductive hazard.
Specific Target Organ Toxicity-	
Single Exposure:	No data available, but none expected.
Repeated Exposure:	No data available, but none expected.
Aspiration Hazard:	Due to the physical form of the product it is not an aspiration hazard.
Chronic Effects:	No other specific acute or chronic health impact noted.

12. Ecological Information

Ecotoxicity:

The product components are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Componer	nts	Species	Test Results
Earth Stone Aquati e Fish	•		0034-76-1) (CAS 26499-65-0) imephales promelas) 1970 mg/l 96 hours
Persistence a Bioaccumula Mobility in So	tive Poter	dability: Calcium su	Ilfate dissolves in water forming calcium and sulfate ions. Ilation is not expected.

None expected.

13. Disposal Considerations

Other Adverse Effects:

Disposal Instructions:	Dispose in accordance with applicable federal, state, and local regulations. Recycle responsibly.
Local Disposal Regulations:	Dispose of in accordance with local regulations.
Hazardous Waste Code:	Not regulated.
Waste from Residues/unused	
Products:	Dispose of in accordance with local regulations.
Contaminated Packaging:	Dispose of in accordance with local regulations.

14. Transport Information

DOT	Not regulated as dangerous goods.
ΙΑΤΑ	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

Transport in Bulk According to Annex II or MAEPOL 73/78 and The IBC Code:

Not applicable. This product is a solid. Therefore, bulk transport is governed by IMSBC code.

15. Regulatory Information

US Federal Regulations:	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200 (OSHA) and 8 CCR § 5194 AL/OSHA).	
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated		

OSHA Specifically Regulated Substances (29 CFR 1910.1001-10500 Not listed CERCLA Hazardous Substance List (40 CFR 302.4) Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)				
Hazard Categories	Immediate Hazard:	No		
	Delayed Hazard:	No		
	Fire Hazard:	No		
	Pressure Hazard:	No		
	Reactivity Hazard:	No		
SARA 302 Extremely Hazardous Substance:		Not listed		
SARA 311/312 Hazardous Chemical:		No		
SARA 313 (TRI Reporting):		Not regulated.		
Other Federal Regulations:				
Clean Air Act (CAA) Section 112 Hazardous Air Pollutant (HAPs) List:				
		Not regulated		
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention				
(40 C	FR 68.130):	Not regulated		

Safe Drinking Water Act (SDWA): Not regulated

US State Regulation

US Massachusetts RTK – Substance List Earth Stone (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0) US New Jersey Worker and Community Right-to-Know Act

Earth Stone (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)

US Pennsylvania Worker and Community Right-to-Know Law

Earth Stone (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)

US Rhode Island RTK

Not Regulated

US California Proposition 65

This product does not contain a chemical known to the State of California to cause Cancer, birth defects or other reproductive harm.

US California Proposition 65 – Carcinogens & Reproductive Toxicity Listed Substance Not Listed.

16. Other Information, Including Date of Preparation or Last Revision

Issue Date: Revision Date: Version #: 2 Further Information: January 1, 2019

Earth Stone is classified as a hazardous substance but is generally considered a safe material for routine use. When Earth Stone Is used responsibly it is not considered as a dangerous material. However, when mixed with water this product can become very hot. DO NOT attempt to make a cast enclosing any part of the body. Encasing any body part can cause serious burns and even Amputation Of the encased body part.

NFPA Ratings: Health: 1 Flammability: 0 Physical Hazard: 0

Physical Hazard: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe **HMIS Ratings:** Health: 0 Flammability: 0

NFPA Ratings:



Disclaimer:

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.